

Capital Market Days 2020

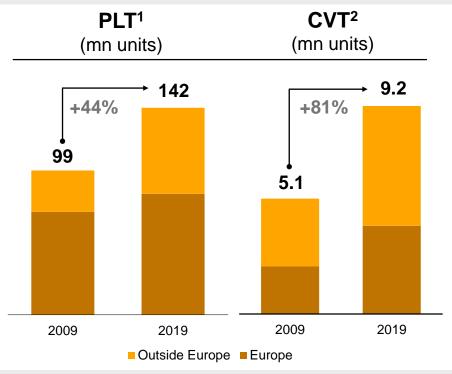
Tires: Our Core Operational Excellence

Ticker: CON ADR-Ticker: CTTAY http://www.continental-ir.com **VISION** 2030

Dr. Bernhard Trilken, Head of Manufacturing & Logistics Tires December 14, 2020

Our Core

Operational Excellence Fueled a Decade of Outstanding Growth



Key Enablers



High performing global operations team

Worldwide network of modern and highly efficient plants



Solid technologies in automation and digitalization



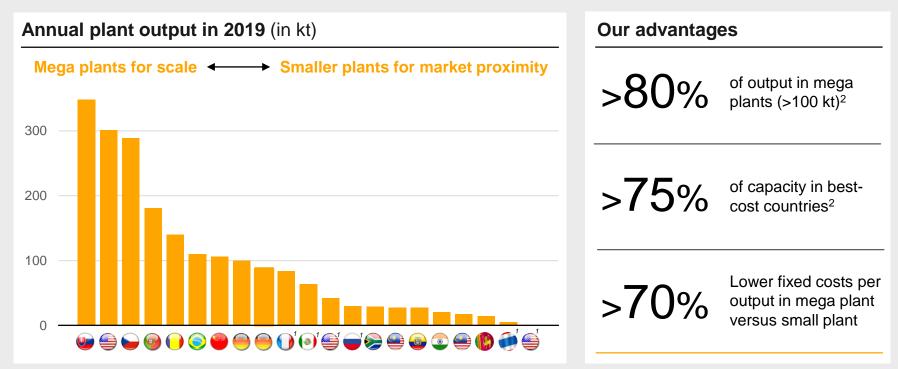
Flexible and efficient supply chain

¹ PLT: Passenger car and light truck tires.

² CVT: Commercial vehicle tires

Excellence in Operational Efficiency

Mega Plants and High Best-Cost Share Provide Excellent Cost Position



¹ Potential ramp-up to mega plant status in the future.

² Expected by 2022. As of 2019 ~80% mega plant and ~70% in best-cost share.

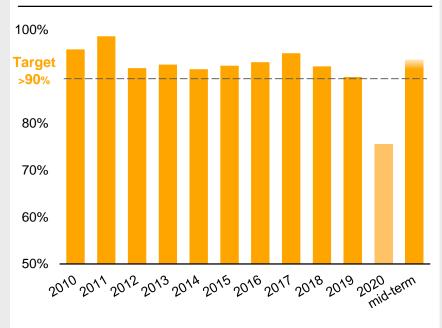
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Excellence in Operational Efficiency

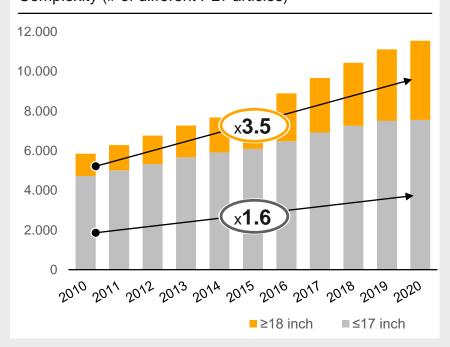
Sustained High Utilization While Differentiated Product Portfolio Drives Mix

Ensuring highest efficiency levels ...

Capacity utilization (tonnage, in %)

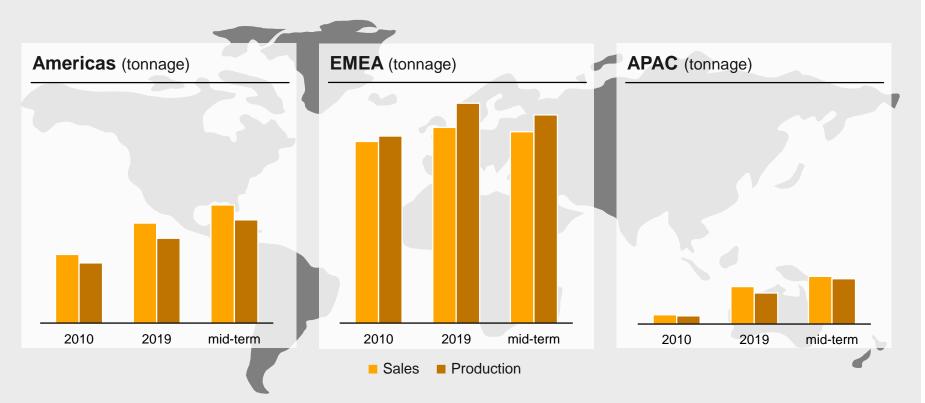


... while capturing profitable mix gains! Complexity (# of different PLT articles)



In the Market for the Market

Growth Outside Europe Achieved with More Localized Production



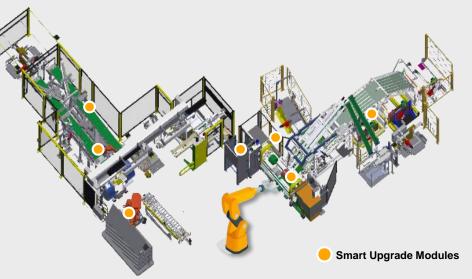
Smart Automation, Digitalization and Energy Efficiency

In-house Technology Improves Labor-intense Processes

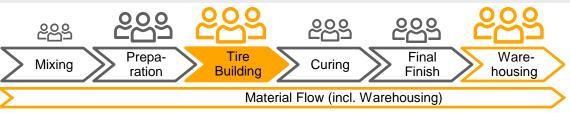


Smart Automation of Tire Building

- Increase productivity
- > Improving quality, safety and ergonomics
- Smart modular upgrades by Conti Machinery >450 tire building modules already built by our in-house manufacturer
- Significant capex savings vs external machines (meeting strict high IRR¹ hurdles)



Indicative variable headcount in tires production process



1 IRR = Internal Rate of Return; strict investment policy based on profitability assessment for each investment decision made.

Smart Automation, Digitalization and Energy Efficiency

Warehouse Upgrades With Focus on Labor-intense Processes

Classic Finished Goods Warehouse



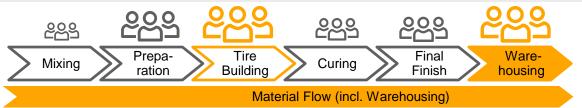
- > Traditional large warehouse
- > Increased need for space due to expansion

> Ensures and enables "late binding"

Future Finished Goods Warehouse

Substantial savings on shuttling and handling (multimillion EUR) / high internal rate of return (IRR)

Indicative variable headcount in tires production process

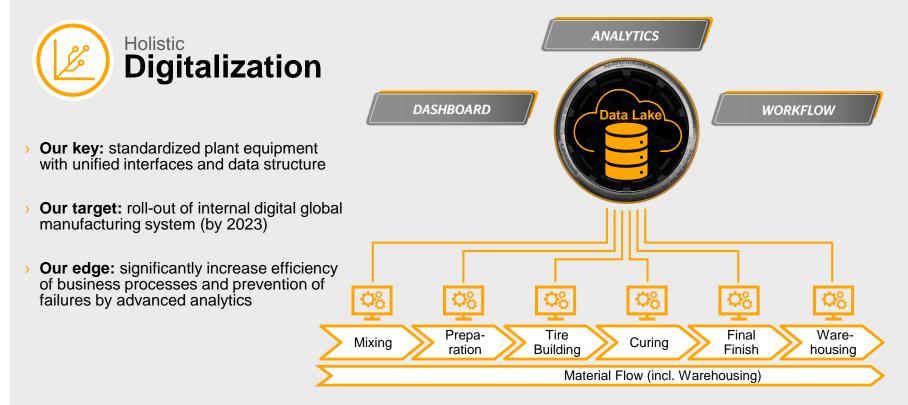


4x

capacity / m² vs traditional

Smart Automation, Digitalization and Energy Efficiency

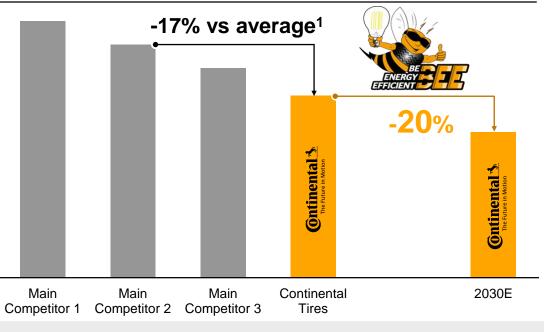
Improved Business Process Efficiency by Global Digitalization Approach



Smart Automation, Digitalization and Energy Efficiency Best in Class Energy Usage to Become Even Better

Energy Projects

- We strive to further improve industry leading energy efficiency levels while meeting our strict IRR targets!
- We are able to reduce energy usage despite rising regulations and electrical load in the plants
- We are constantly improving sustainability efforts
- > Long-term: Zero CO₂ emissions!



Energy usage per output (GJ/t) as of FY2019

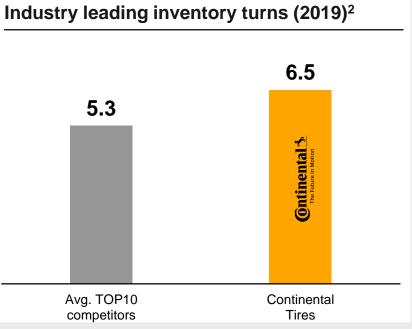
¹ Acc. to WBCSD reporting. Source: Company/sustainability reports.

Excellence in Tire Logistics

The Right Tire in the Right Place at the Right Time



- High working capital efficiency through flexible plant setup and best-in-class inventory management boosting ROCE
- Effective & efficient logistics through balanced geographic footprint of warehouses and logistic centers
- Broad availability of Continental products in the markets due to customer centricity enabling optimal fill rates¹



¹ Fill rate is the % of customer orders we can ship immediately from the stock without placed backorders or missing a sale. Target level of 85%-95% through the cycle.

² Continental Tires inventory turns of 6.5 vs 5.3 sales weighted TOP10 competition (as of YE2019). Source: Company reports.

Our Core

We Stand for Industry-leading Operational Excellence



¹ Expected by 2022. As of 2019 ~80% mega plant and ~70% in best-cost share and utilization slightly below 90%.

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